(19) World Intellectual Property Organization International Bureau





(43) International Publication Date 3 October 2002 (03.10.2002)

PCT

(10) International Publication Number WO 02/077526 A1

(51) International Patent Classification⁷: F23D 14/62

(21) International Application Number: PCT/EP02/03003

(22) International Filing Date: 19 March 2002 (19.03.2002)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:

PD01A000071 23 March 2001 (23.03.2001) IT

- (71) Applicant (for all designated States except US): SIT LA PRECISA S.P.A. [IT/IT]; Viale dell'Industria, 31/33, I-35129 Padova (IT).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): VERONESE, Giuseppe [IT/IT]; Via Cataio, 29, I-35036 Montegrotto Terme (IT). CHIORLIN, Alessandro [IT/IT]; Via Leonardo da Vinci, 8, I-35020 Tribano (IT).
- (74) Agents: FABRIS, Stefano et al.; Cantaluppi & Partners S.R.L., Via Matteotti, 26, I-35137 Padova (IT).

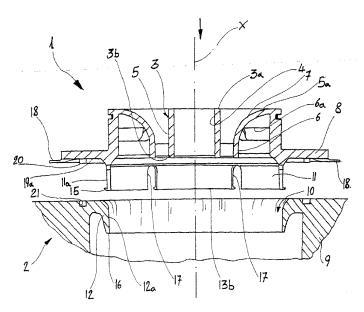
- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

— as to the identity of the inventor (Rule 4.17(i)) for the following designations AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT,

[Continued on next page]

(54) Title: A SYSTEM FOR CONNECTING AN AIR-GAS MIXING DEVICE TO A FAN, PARTICULARLY FOR GAS BOILERS AND SIMILAR APPARATUS



(57) Abstract: A system for connecting an air-gas mixing device (1) to a fan (2), in which an output section (3b) of the mixer (1) is connected, in flow communication, to an intake opening (10) of the fan (2) is described and comprises a first plug/socket coupling element and a second plug/socket coupling element (11, 12) which are provided on the mixer (1) and on the fan (2) respectively, and can be engaged in one another coaxially, and axial restraining means (15, 16) between the elements (11, 12), for the axial restraint of the mixer (1) relative to the fan (2).





LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZM, ZW, ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG)

— of inventorship (Rule 4.17(iv)) for US only

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

A system for connecting an air-gas mixing device to a fan, particularly for gas boilers and similar apparatus

Technical field

15

20

25

The present invention relates to a system for connecting an air-gas mixing device to a fan, according to the preamble to main Claim 1.

Technological background

In the technical field of the present invention, particularly in boilers and similar apparatus mainly for domestic use and comprising a gas burner, there is a need to connect the air-gas mixer device, which is designed and arranged to mix the combustible mixture in a suitable manner, to the inlet of a fan, typically a radial fan, for supplying the combustible mixture to the burner with forced ventilation.

In such applications, the air-gas mixer usually has a tubular output section to be connected to the intake opening of the fan in order to ensure flow communication as well as mechanical interlocking between these elements.

A known connection system provides for the output section of the mixer to be provided with a flange arranged for fixing by means of screws to a corresponding complementary flange, typically formed on the housing of the fan in the region of the intake opening.

Although this solution ensures interlocking, it renders the mounting of the mixer on the fan somewhat complex and, moreover, these elements have to be provided with respective connection-flanging surfaces.

Moreover, this connection system with screws or similar devices has not been found particularly quick during assembly and dismantling operations.

Description of the invention

The problem underlying the present invention is that of providing a system for connecting an air-gas mixing device to a fan or similar apparatus which is designed structurally and functionally to overcome the problems discussed with reference to the prior art mentioned.

This problem is solved by the invention by means of a connection system formed in accordance with the appended claims.

Brief description of the drawings

The characteristics and the advantages of the invention will become clearer from the following detailed description of a preferred but not exclusive

15

20

25

30

embodiment thereof, described by way of non-limiting example with reference to the appended drawings, in which:

- Figure 1 is an axial section through a connection system according to the invention, in the disconnected condition,
- Figure 2 is a partial axial section through the system of Figure 1, in the coupled condition.
 - Figure 3 is a front elevational view of the air-gas mixer of the preceding drawings, arranged for coupling to a fan by the connection system of the present invention, and
- Figure 4 is a plan view of the mixer of the preceding drawings.

Preferred embodiment of the invention

With reference to the drawings mentioned, an air-gas mixer, generally indicated 1, is arranged for connection to a fan 2, shown only partially, by a connection system formed in accordance with the present invention. The invention is for use in particular, but not exclusively, in the connection of air-gas mixers to fans in gas apparatus such as, for example, boilers with gas burners for domestic use.

The mixer 1 comprises a tubular body 3 having a longitudinal axis X, a first axial end 3a, and a second, opposite end 3b, the latter constituting the section for the output of the combustible air-gas mixture formed in the mixer.

The tubular body 3 defines, coaxially, a first axial duct 4 through which the gas is supplied and, outside the duct 4, a second duct 5 and a third duct 6, converging in the output section 3b. The ducts 5, 6 are separated by a wall 7 and have respective supply openings 5a, 6a through which corresponding air-flows are admitted to the mixer.

In the region of the output section 3b, the tubular body is enlarged to form a plate-shaped element 8 which extends radially therefrom and the function of which will become clear from the following description.

The fan 2 is a radial fan and is positioned downstream of the mixer 1. It comprises a housing 9 in which there is an intake opening 10, which is shown in Figure 1, and which is to be connected in flow communication with the output section 3b of the mixer 1.

WO 02/077526

10

15

20

25

30

PCT/EP02/03003

The connection system comprises a first plug/socket coupling element and a second plug/socket coupling element which are provided on the mixer 1 and on the fan 2, respectively, extend coaxially along the axis X, and can be engaged in one another. The first element comprises a collar 11 projecting from the output section 3b of the mixer and the second element comprises a mouth portion 12 of the intake opening of the fan 2.

3

The outer surface of the collar 11 and the inner surface of the mouth portion 12, which are indicated 11a and 12a, respectively, have complementary profiles along at least a portion of their axial extent along the axis X, as shown in Figures 1 and 2.

The collar 11 is formed integrally with the tubular body of the mixer and is preferably made of a thermoplastic material.

An annular projection 15 extends radially at the free axial end 13b of the collar and can abut a respective annular surface 16 of the mouth portion 12, as will be explained in greater detail below, the projection 15 and the corresponding surface 16 thus together constituting means for the axial restraint of the mixer relative to the fan in an operative axial interlocking position (Figure 2).

The collar 11 is also resiliently contractible radially by virtue of the provision of several axial slots 17 constituting circumferential interruptions of the lateral wall of the collar (Figures 1 and 3). The profile 12a of the mouth portion can also interfere, in the above-mentioned plug/socket coupling, at least with the annular projection 15 of the collar 11 so that the collar is contracted resiliently to enable it to be inserted in the mouth portion 12 and consequently to snap back to the operative axial locking position. The plug/socket coupling of the connection system according to the invention is therefore a snap coupling. More particularly, the snap-coupling is substantially irreversible, that is, once the collar is engaged, it can be removed only with the aid of a tool which can contract the collar radially in order to disengage its annular projection 15 from the corresponding surface 16.

In a variant of the invention, not shown, the collar 11 is made of spring steel and is arranged to be snap-engaged on the tubular body 3 of the mixer.

The system according to the invention is also provided with resilient means for taking up the play in the axial coupling between the collar and the mouth portion. These means comprise one or more annular appendages 18 (three

4

appendages in the embodiment described) extending radially from the collar 11 in the region of its axial end remote from the projection 15. More particularly, the appendages 18 are formed integrally with the collar and project radially therefrom with a configuration substantially of sectors of a circular ring (arranged at angular intervals of 120°). In the disconnected condition of the mixer and the fan, the appendages 18 project beyond the lower profile of the plate-like element 8 in positions spaced (in the sectioned view of Figure 1) from the base surface 19a thereof.

This base surface 19a can be brought into abutment with a corresponding surface of the mouth portion 12 of the fan which faces it so that, as a result of the plug/socket coupling of the mixer on the fan, the appendages 18 are deformed resiliently, giving rise to a resilient force on the mixer tending to urge the annular projection 15 and the surface 16 into mutual contact. The appendages 18 thus constitute means for taking up axial play in the coupling between the collar and the mouth portion of the fan.

10

15

20

25

30

An annular projection projecting from the base surface 19a of the plate-like element 8 of the mixer is indicated 20. This projection can engage, with a substantial form fit, a respective annular groove 21 formed in the mouth portion 12 of the fan in a position facing the output section of the mixer. As well as facilitating the location of the mixer relative to the fan, the engagement of the projection 20 in the groove 21 serves to ensure their mutual restraint transverse the axis of the plug/socket coupling.

In use, the connection system provides for the collar 11 first of all to be coupled by being fitted (along the axis X) in the mouth portion 12 until the annular projection 15 (and the collar) is radially contracted owing to interference with the surface profile 12a of the mouth portion 12 in order then to snap back to the axial locking position in which the annular projection 15 is in abutment with the annular surface 16 of the mouth portion.

It will be noted that, in the axial restraint position, the mixer is not prevented from rotating about the axis X relative to the fan. As a result, the mixer can advantageously be oriented angularly relative to the intake opening of the fan to facilitate its mounting as well as its adjustment.

5

Conversely, in order to disconnect the mixer by disengagement of the projection 15 from the annular surface 16, the collar 11 is slipped out by being contracted resiliently in the mouth portion 12.

The invention thus solves the problem posed, achieving many advantages over known solutions.

These include rapid coupling between the mixer and the fan as well as structural simplicity of the coupling elements. Another advantage is that, in contrast with known solutions, neither the mixer nor the fan requires any provision for a connection, for example, a flanged connection with screw means. Moreover, the connection system of the invention does not require the use of any specific tightening tools, facilitating coupling and rendering it extremely quick. Not least is the advantage that axial locking with taking-up of the play in the coupling is ensured, enabling a precise connection of the mixer to the fan to be achieved, irrespective of the working tolerances with which the collar is produced.

6

CLAIMS

15

20

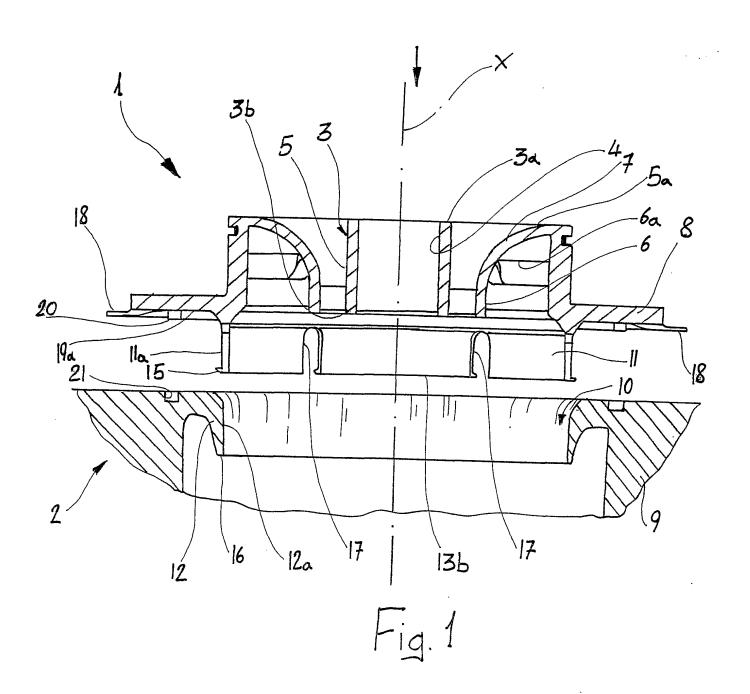
- 1. A system for connecting an air-gas mixer device (1) to a fan (2) in which an output section (3b) of the mixer (1) is connected, in flow communication, to an intake opening (10) of the fan (2), characterized in that it comprises a first plug/socket coupling element and a second plug/socket coupling element (11, 12) which are provided on the mixer device (1) and on the fan (2), respectively, and can be engaged in one another coaxially, and axial restraining means (15, 16) between the elements (11, 12), for the axial restraint of the mixer (1) relative to the fan (2).
- 2. A connection system according to Claim 1 in which the plug/socket coupling is a snap-coupling.
 - 3. A connection system according to Claim 1 or Claim 2 in which the plug/socket coupling elements comprise, respectively, a collar (11) projecting coaxially from the mixer (1) in the region of the output section (3b) and a mouth portion (12) of the fan (2), which have complementary profiles along at least a portion of their axial extent.
 - 4. A connection system according to Claim 3 in which the axial restraining means comprise at least one annular projection (15) which extends from the collar (11) and can abut an annular surface (16) of the mouth portion (12) in an operative position of axial restraint of the mixer (1) relative to the fan (2).
 - 5. A connection system according to Claim 4 in which at least the projection (15) of the collar (11) is resiliently contractible radially to permit insertion of the collar (11) in the mouth portion (12) and subsequent snap-return to the operative axial locking position.
- 6. A connection system according to one or more of Claims 3 to 5 in which the collar (11) is partially interrupted circumferentially by at least one axial slot (17) so as to be contractible radially.
 - 7. A connection system according to one or more of Claims 4 to 6 in which the annular projection (15) extends radially from a free axial end of the collar (11).
- 8. A connection system according to one or more of Claims 3 to 7 in which means are provided for resiliently contracting the collar (11) radially during its plug/socket coupling in the mouth portion (12).

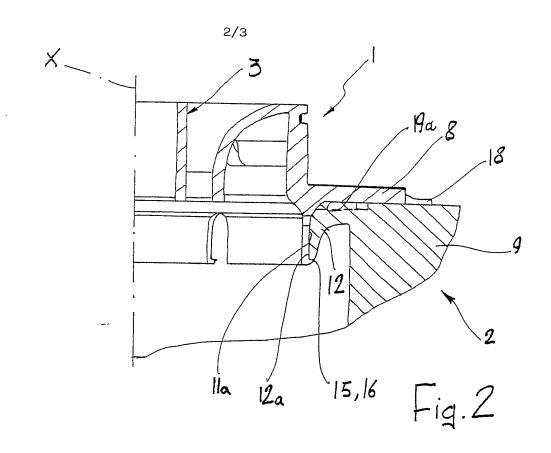
10

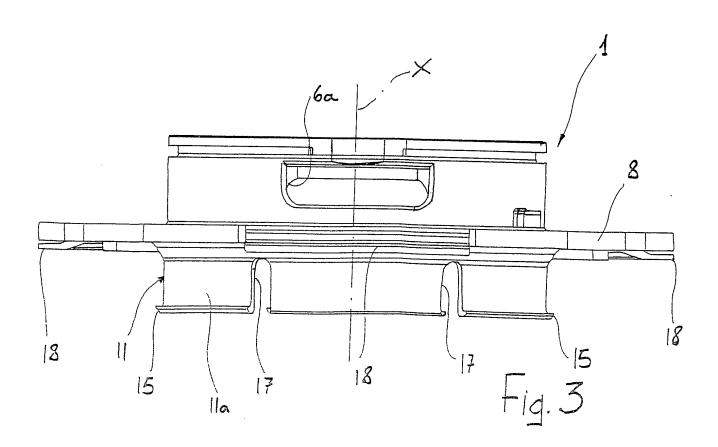
PCT/EP02/03003

- 9. A connection system according to Claim 8 in which the means for the radial contraction of the collar comprise at least a portion of the profile of the mouth portion (12) of the fan (2).
- 10. A connection system according to one or more of Claims 3 to 9 in which resilient means (18) are provided for taking up the axial coupling play of the collar (11) in the operative axial locking position.
 - 11. A connection system according to Claim 10 in which the resilient means comprise at least one appendage (18) which extends from the collar (11) and can be deformed resiliently as a result of the plug/socket coupling of the collar (11) in the mouth portion (12) of the fan (2) so as to give rise to a resilient force tending to urge the annular projection (15) into a position of abutment with the corresponding annular surface (16) of the mouth portion (12).
 - 12. A connection system according to Claim 11 in which the at least one appendage (18) is integral with the collar (11).
- 13. A connection system according to Claim 11 or Claim 12 in which the at least one appendage (18) is configured as a sector of a circular ring extending at the end of the collar (11) remote from the projection (15).
 - 14. A connection system according to one or more of Claims 3 to 13 in which the collar (11) is made of thermoplastic material.
- 15. A system according to one or more of Claims 3 to 14 in which the collar (11) is formed integrally with the mixer (1).

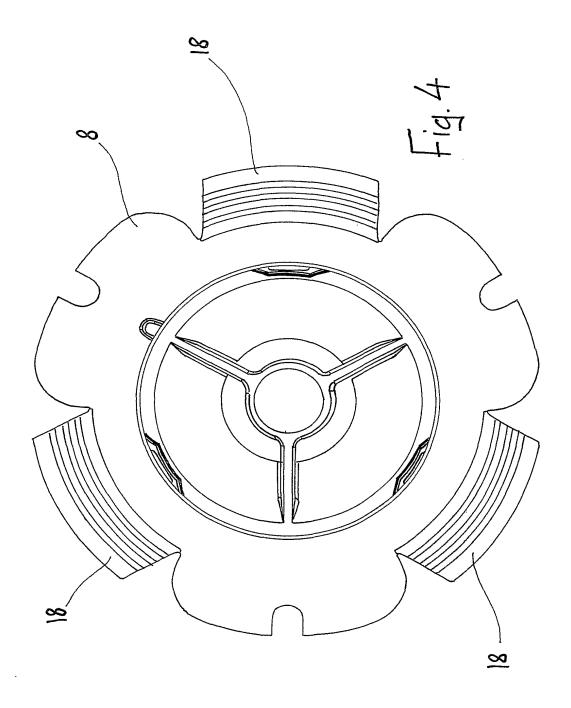
1/3







3/3



INTERNATIONAL SEARCH REPORT

Inte nal Application No PCT/EP 02/03003

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 F23D14/62

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC 7 F23D F16L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

WPI Data, PAJ, EPO-Internal

0-1	Citation of decreased with in the state of t	_,
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DE 86 03 628 U (EUROPLAST ROHRWERKE GMBH) 20 March 1986 (1986-03-20) page 3, line 5 -page 7, line 6; figures 1-3	1-5,7-10
Ρ,Χ	EP 1 099 906 A (BOSCH GMBH ROBERT) 16 May 2001 (2001-05-16) column 2, line 27 -column 4, line 4; figures 2-4	1,3,4
Α	US 5 068 496 A (FAVALORA MARK L) 26 November 1991 (1991-11-26) column 2, line 55 -column 5, line 17; figures 1-6	1,6
Α	EP 0 846 916 A (SIT LA PRECISA SPA) 10 June 1998 (1998-06-10) the whole document	1

Further documents are listed in the continuation of box C.	χ Patent family members are listed in annex.
Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filling date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filling date but later than the priority date claimed	 "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family
Date of the actual completion of the international search	Date of mailing of the international search report
16 July 2002	05/08/2002
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Theis, G

INTERNATIONAL SEARCH REPORT

Int nal Application No
PCT/EP 02/03003

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT										
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.								
A	EP 0 896 192 A (DUNGS KARL GMBH & CO) 10 February 1999 (1999-02-10) column 4, line 1 - line 26; figure 1	1								
,										

INTERNATIONAL SEARCH REPORT

"Information on patent family members

Int nal Application No
PCT/EP 02/03003

	Publication date		Patent family member(s)	Publication date
U	20-03-1986	DE	8603628 U1	20-03-1986
Α	16-05-2001	DE CN EP	19954287 A1 1298073 A 1099906 A1	21-06-2001 06-06-2001 16-05-2001
Α	26-11-1991	CA	2044086 A1	01-05-1992
A	10-06-1998	IT DE EP	PD960300 A1 846916 T1 0846916 A2	08-06-1998 22-10-1998 10-06-1998
Α	10-02-1999	DE EP	19733767 A1 0896192 A2	11-02-1999 10-02-1999
	A A	A 26-11-1991 A 10-06-1998	A 26-11-1991 CA A 10-06-1998 IT DE EP A 10-02-1999 DE	date member(s)

PUB-NO: WO002077526A1

DOCUMENT-IDENTIFIER: WO 2077526 A1

TITLE: A SYSTEM FOR CONNECTING AN

AIR-GAS MIXING DEVICE TO A FAN, PARTICULARLY FOR GAS BOILERS

AND SIMILAR APPARATUS

PUBN-DATE: October 3, 2002

INVENTOR-INFORMATION:

NAME COUNTRY

VERONESE, GIUSEPPE IT

CHIORLIN, ALESSANDRO IT

ASSIGNEE-INFORMATION:

NAME COUNTRY

SIT LA PRECISA SPA IT

VERONESE GIUSEPPE IT

CHIORLIN ALESSANDRO IT

APPL-NO: EP00203003

APPL-DATE: March 19, 2002

PRIORITY-DATA: ITPD20010071A (March 23, 2001)

INT-CL (IPC): F23D014/62

EUR-CL (**EPC**): F16L037/098, F16L037/56, F23D014/46,

F23D014/62, F23L005/02

ABSTRACT:

CHG DATE=20031129 STATUS=O>A system for connecting an air-gas mixing device (1) to a fan (2), in which an output section (3b) of the mixer (1) is connected, in flow communication, to an intake opening (10) of the fan (2) is described and comprises a first plug/socket coupling element and a second plug/socket coupling element (11, 12) which are provided on the mixer (1) and on the fan (2) respectively, and can be engaged in one another coaxially, and axial restraining means (15, 16) between the elements (11, 12), for the axial restraint of the mixer (1) relative to the fan (2).